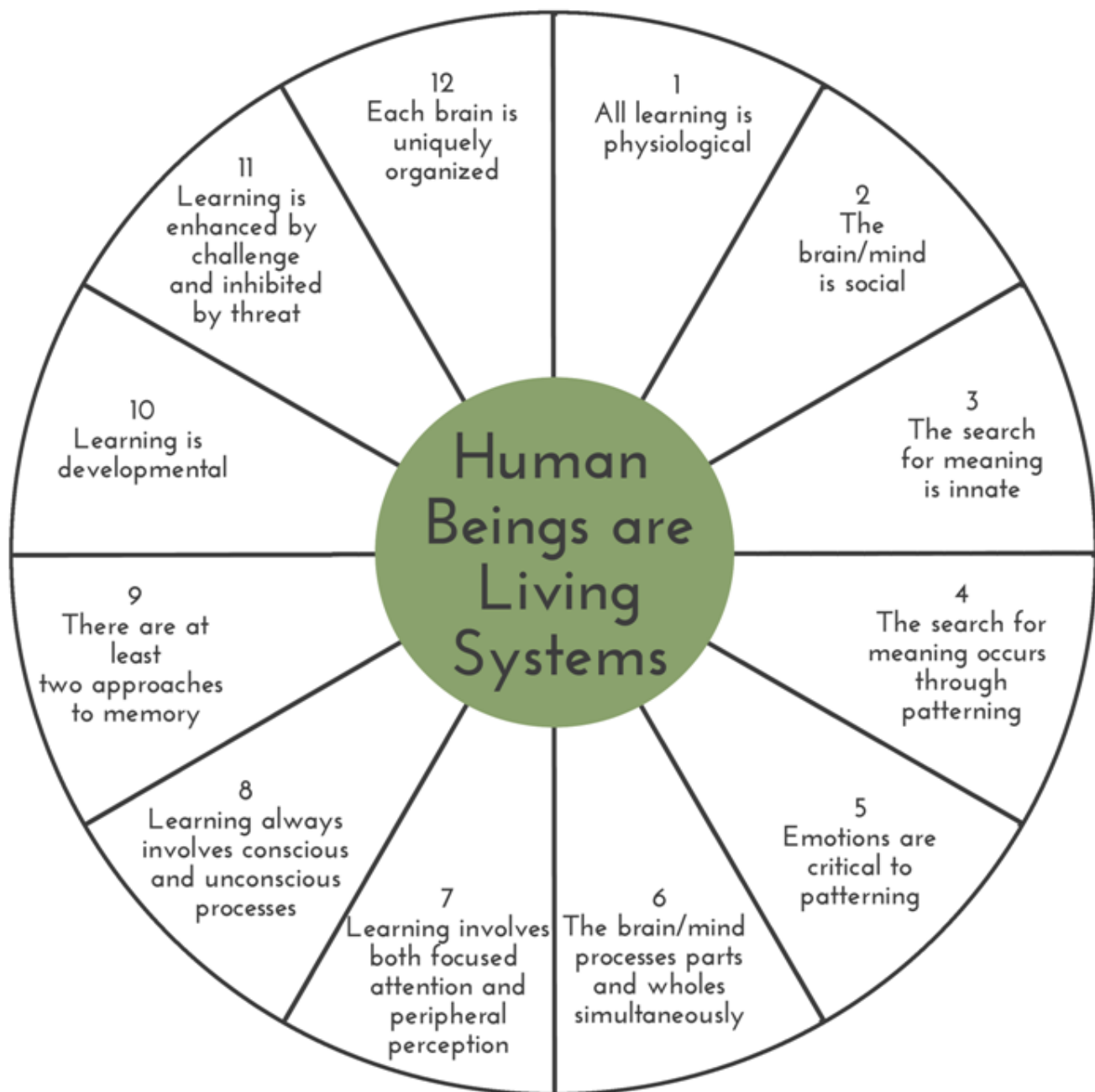


The 12 Brain/Mind Natural Learning Principles



Three interactive teaching elements emerging out of the principles:

**Relaxed
Alertness**

**Orchestrated
Immersion in
Complex Experience**

**Active
Processing**